

Tightening torque bolt-washer table

BOLT RANGE IN CONFORMITY WITH UNI 3740 - ISO 898 COARSE PITCH				
	8,8 (8G)		10,9 (10K)	
	Preload	Tightening couples	Preload	Tightening couples
Screw of	[N]	[Nm]	[N]	[Nm]
M 4	3.830	3,07	5.386	4,32
M 5	6.269	6,03	8.816	8,49
M 6	8.844	10,38	12.438	14,59
M 7	12.941	17,1	18.198	24,05
M 8	16.234	25,16	22.829	35,38
M 10	25.850	50,53	36.352	71,06
M 12	37.693	87,08	53.006	122,5
M 14	51.763	138,5	72.792	195
M 16	71.253	212	100.199	298,3
M 18	86.582	291,7	121.756	410,3
M 20	111.333	413	156.562	581
M 22	139.187	558	195.731	784
M 24	160.319	710	225.449	999
M 27	211.155	1.053	296.936	1.481
M 30	256.587	1.429	360.826	2.010
M 33	319.967	1.939	449.954	2.726
M 36	375.386	2.491	527.887	3.503
M 39	451.310	3.233	634.655	4.547
M 42	516.715	4.002	726.630	5.628